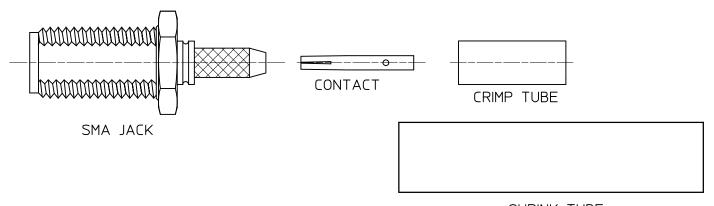


APPLICATION SPECIFICATION molex

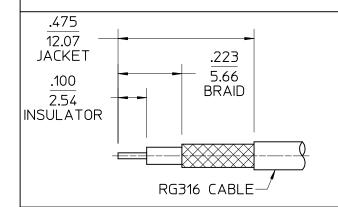


LANGUAGE

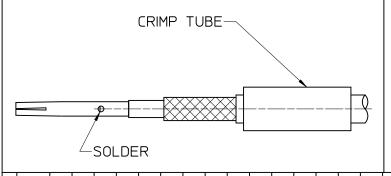
ENGLISH



SHRINK TUBE



2 2 3 3 1. STRIP CABLE TO DIMENSIONS SHOWN DO NOT NICK CENTER CONDUCTOR OR BRAID



2. SLIP CENTER CONTACT OVER CENTER CONDUCTOR OF CABLE AND SOLDER AS SHOWN.

	SHT	1	2	1	2	1	2																							
		ŖΕ	VISI	ΕC	N	⊃ C	ON	LY		TIT	LE																			
	3		8	967	75-	164	-xx 0 E	er	ons				AB A-S			SEI	MBL	.Y I	INS [*]	TRU	JCT	ION	S F	=OR	: SI	MA —	JA(IK		
	REV	ECN URF-xxxx EV DESCRIPTION								THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				
		SIGN CONTROL STATUS							WRITTEN BY: CHECKED BY:													DATE: YR/MO/DAY								
	חבטו	אוטו	URF		KUI	-	3	IA	103	·		EF	٥١.			_	SS		ы.			AI 1	GM)/10/ 0/01	
DOCUMENT NO.																					FILE				- 1 -	SHT				
ES-89675-164																					ES-	896	75-	164		1	OF	2		

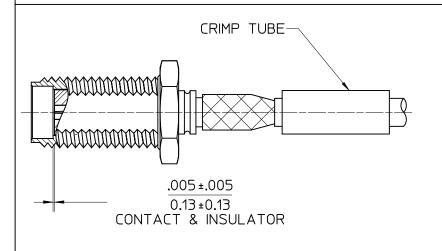


APPLICATION SPECIFICATION molex

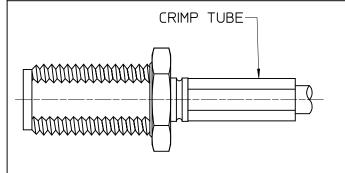


LANGUAGE

ENGLISH

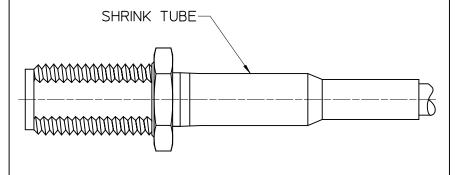


3. FLARE BRAID AND INSERT CABLE INTO CONNECTOR TO DIMENSION SHOWN.



4. SLIP CRIMP TUBE OVER BRAID UNTIL BOTTOMS ON CONNECTOR BODY.

CRIMP USING .128 HEX. DIE



5. SLIP SHRINK TUBE OVER CONNECTOR
UNTIL IT BOTTOMS BEHIND THE
FLANGE AS SHOWN. APPLY HEAT.

3	REVISE ON PO Assembly I 89675-16 ECN UR	nstructions 40 per	TITLE CABLE ASSEMBLY INSTRUCTIONS FOR SMA JACK CA-SMA									
REV DESIG		RIPTION	THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION WRITTEN BY: CHECKED BY: APPROVED BY: DATE: YR/MO/DAY TEF SSS GMH 12/20/01									
OCUM	ENT NO. ES-89675	-164			FILE NAME: ES-89675-164	SHT NO. 2 of 2						